

**IN THE SPECIFICATION:**

Please amend the specification at Page 7, Line 6 as follows:

“As shown in Figure 2 and here in Figure 3, the mandrel 12 has a generally “T”-shaped longitudinal cross section, with the head 14 forming the top of the “T.” The head ~~14~~<sup>26</sup> defines a generally flat face 26 provided as a stable mating surface for the punch 16. As discussed previously, the punch 16 is held to the mandrel 12 with a bolt 18 or other attachment means. Figure 4 depicts the individual elements of the assembly 10 in additional detail.”

Please amend the specification at Page 7, Line 19 as follows:

“The threaded shaft 30 of the bolt 18 passes through a bore 32 formed in the base 33 of the punch 16. The threaded shaft 30 then engages a threaded bore 34 formed in the center of the mandrel face 26. The bolt 18 is tightened until the punch 16 is securely fastened to the mandrel 12, flush against its face ~~26~~<sup>34</sup>.”

**LISTING OF CLAIMS:**

- 1 1. (currently amended) A punch assembly, comprising:
  - 2 a mandrel, comprising an elongate shaft having a distal end and a disk-shaped
  - 3 head opposite said distal end, said head defining an outer diameter, and a substantially
  - 4 flat and a face defined by a threaded bore formed therein, said shaft defining a generally
  - 5 constant diameter over its entire length;